International Collaboration Tools for Industrial Development

6th CSIR Conference 5-6 October, 2017

Dan Nagy
Managing Director
IMS International
dnagy@ims.org









(CONACYT)

INTELLIGENT MANUFACTURING SYSTEMS

EUROPEAN COMMISSION

(DIRECTORATE GENERAL RESEARCH, **DIRECTORATE GENERAL COMMUNICATION NETWORKS, CONTENT AND TECHNOLOGY)**



DEPARTMENT OF SCIENCE AND TECHNOLOGY

(Advanced Manufacturing Technologies)



Pierre Nanterme, CEO of Accenture

"Digital is the main reason just over half of the companies on the Fortune 500 have disappeared since the year 2000."

Klaus Schwab, Founder and Executive Chairman, World Economic Forum

"We must develop a comprehensive and globally shared view of how technology is affecting our lives and reshaping our economic, social, cultural, and human environments. There has never been a time of greater promise, or greater peril."



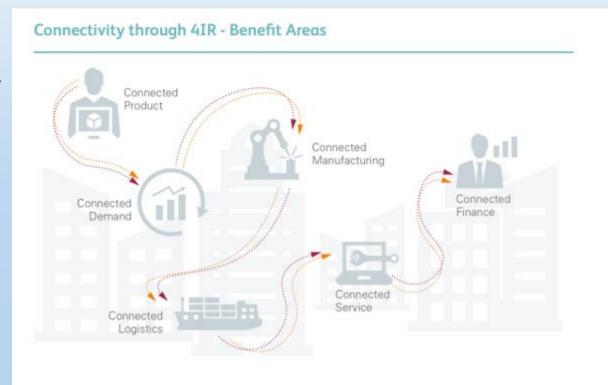


The Benefits of 4IR in Manufacturing

Smarter supply chains – greater coordination and real-time flow of information across supply chains and relationships allows better tracking of assets and inventory and integrated business planning and production. This unlocks new ownership and collaboration models across supply chains.

Smarter production – the use of data analytics and new production techniques and technologies (such as autonomous robots, multi-purpose production lines and augmented reality) helps to improve yield and speed up production. This allows new business models to be pursued such as mass customization.

Smarter products – Rapid innovation and a faster time to market are enabled by data collected from products along with user feedback, whether direct or collected via social sentiment on the internet. This data also allows remote diagnostics and remote/predictive maintenance.



Source: The 4th Industrial Revolution (4IR): A primer for manufacturers

MANUFACTURING SYSTEMS

IS SOUTH AFRICA READY FOR INDUSTRY 4.0?

- Dr. Thulani Dlamini 6th CSIR Conference





Top 10 countries that are ready for Industry 4.0

World Economic Forum investigated different countries and scored them on a 7-point scale. This is the top 10 countries scored on the ability to capitalize on the digital revolution:

Network Readiness Index

- Overall environment
- Readiness in terms of infrastructure
- Affordability and skills
- Usage by individuals, businesses and the government.

- 1. Singapore: 6,04
- 2. Finland: 5,96
- 3. Sweden: 5,85
- 4. Norway: 5,83
- 5. United States: 5,82
- 6. The Netherlands: 5,81
- 7. Switzerland: 5,75
- 8. United Kingdom: 5,75
- 9. Luxembourg: 5,67
- 10. Japan: 5,65

- Is there something to be learned from manufacturers in other countries?
- 2. How can MNEs drive 14.0 technologies through their supply chain, especially SMEs?

Scandinavian countries score high on the NRI. Germany, being one of the leading countries in Industry 4.0, only takes the 15th position on the list. China does have the right ambitions, but the country finds itself on a 59th place in the NRI. Whether this has an impact on their current number one position as a manufacturing country and their ambitions as stated in Made in China 2025, depends on how quickly they can improve their networks. In addition, the question is whether having the right circumstances as a country is enough to boost competitiveness.

Sources

World Economic Forum
Report WE Forum



1. Is there something to be learned from manufacturers in other countries?

Industry 4.0 for SMEs - EU Horizon 2020 RISE program Goal: A great challenge for the future lies in the tracks of Industry 4.0 expertise and technologies in small and medium sized enterprises (SME). Although the high potential of Industry 4.0 in SMFs, to main limit in a lack of concrete models for its in the mentation in papplication in small and medium on sprises. Thus, this research project titled "SNE 4.0 - Smart A Snufacturing and Logistics for SMES 13 3.3 x-to-order > Wrass Customization Enirophent" aims (coose this gap through the creation of on international and interdisciplinary research network. Identifying the needs and enablers for a smart and intelligent SME-Factory, creating adapted concepts and design solutions for SME production and logistics systems and developing suitable organisation and business models will be the main objectives of this research network. The research network includes partners from all over the world (Italy, Slovakia, Austria, Thailand, USA, India).







Group photo Kick Off meeting 8-9 February 2017 - Free University of Bolzano (Italy)





EXHIBIT 1 | Nine Technologies Are Transforming Industrial Production

- 2. How can MNEs drive I4.0 technologies through their supply chain, especially SMEs?
 - Understanding benefits
 - Learning about applications relevant to their processes
 - Provide/join a platform to share best practices for integration
 - Involve SMEs in RDI projects

Challenges:

- Competing companies don't want to share
- SME's have difficulty committing resources
- SME's may lack capabilities to transform



Source: BCG.

IS UNITED STATES INDUSTRY READY FOR INDUSTRY 4.0?



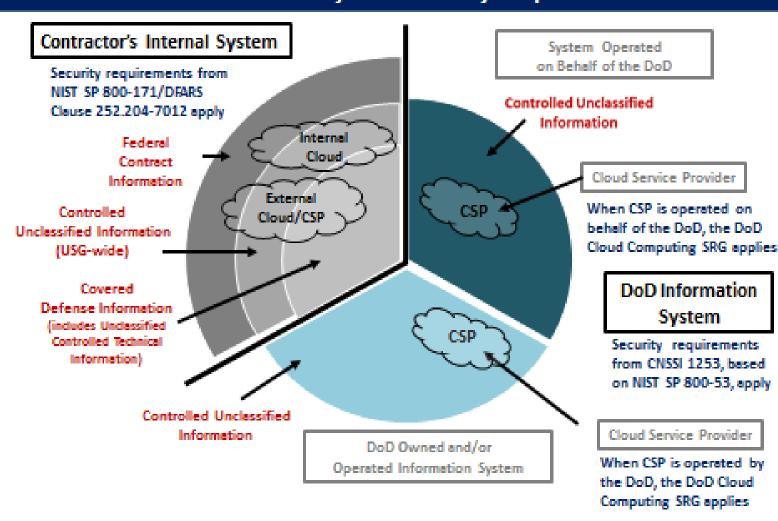


CASE-IN-POINT

New DoD Requirements for Cyber Security

- Defense industry MNEs are mostly consolidators
- Supply chains have large percentage of SMEs

Protecting the DoD's Unclassified Information... Information System Security Requirements



Unclassified

What we believe...

- It is critical that SMEs adopt I 4.0 technologies
- SMEs cannot do it alone
- Collaboration is essential



What we offer to collaborators...

- Help in formation of collaborative federations
- Expert-assisted clustering activities
- Platform to assist SMEs adoption of 14.0
- World Manufacturing Forum global platform to discuss manufacturing challenges

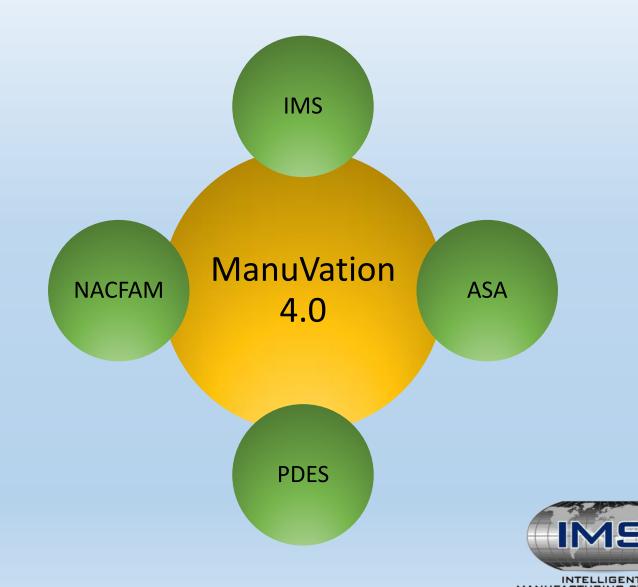




Collaborative Federations

What's a federation?

 A formation of complimentary organizations working together towards a common goal





IMS - U.S. Launches ManuVation 4.0

- U.S. Aerospace States Association, NACFAM, PDES Inc. and IMS are partnering to focus on SME sustainability and growth
- Piloted an industry driven workshop in March 2016 on Additive Manufacturing with follow on participation in IMS international workshop May 2016
- Using the Additive Workshop model held an Industry 4.0 workshop March 2017, partnering with the state of California A&D sector
- Developed an industry survey to get a sense of SME business issues
- Another workshop is scheduled for October 26, 2017 in the Quad Cities of Iowa and Illinois
- An international workshop will be held during the World Manufacturing Forum November 9, 2017 in Monterrey, Mexico





Expert Assisted Clustering Activities

- IMS Project Clustering Platform
 - Adds the international dimension to take advantage of global RDI
 - New platform for project clustering to leverage R&D, reduce risks, provide global solutions
 - Facilitators
 - International project matching
 - Regional workshops
 - International workshops
 - Proven methodology for cluster formation
 - No charge for IMS services or workshops!

- IMS is an industry-led program for international collaboration
- Established networks for 22 years.





Methodology Example

Additive Manufacturing Platform

- Additive Manufacturing Project Cluster Workshop
 - 2 May 2016, Barcelona Spain
 - 38 projects attended worth an estimated 100 million in R&D from the European Union, Mexico, South Africa, and United States
 - 6 new project research clusters formed under IMS





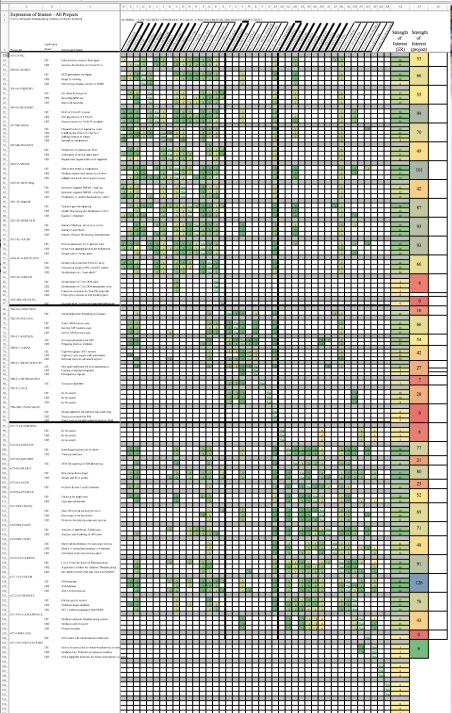


Workshop Methodology

- Topic selected
- Project search
- Request project summaries, top 3 exploitable results, TRL levels
- Circulate summaries and request cross interest (weighted)
- Weighted interest levels charted
- Themes emerge, workshop held









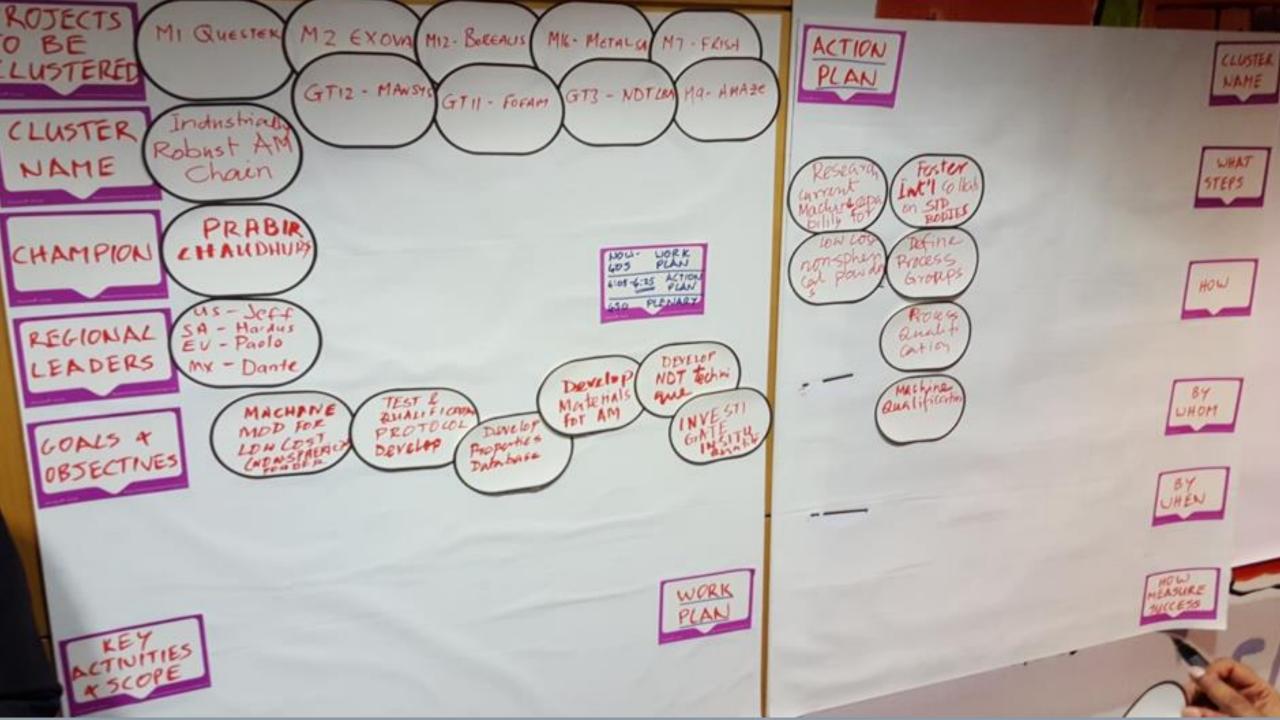
Spreadsheet created from 38 submissions

- Request project summaries, top 3
 exploitable results, TRL levels
- Circulate summaries and request cross interest (weighted)
- Weighted interest levels charted
- Themes emerge, workshop held



					3	To the state of th	0				7 C	i.i.		-		を記り	凝		la e			Q Q													T.
A	В	С	D E	F	G	1 1	J	K	L N	l N	0	Р	Q	R S	Т	U	V V	N X	Υ	Z A	A AB	AC	AD A	AE AF	AG	AH A	AI AJ	J AK	AL AI	M AN	AO	AP	AQ A	R AS	AT
Expression of Interest - All Projects																																			
					TNI WC	EREST	, 2=M0	DDERA	TE INT	EREST	; 3=HI	GH II	NTERES	T (BL4	ANK SP	ACES=I	NO IN	TEREST)																	
3 Project ID	Exploitable Result	Abbreviated Name	Mr.Us all	WS.US.B.O.W.		1863/50 1864/58/58/58/58/58/58/58/58/58/58/58/58/58/	WZ A MEDAE		MOSELLAN SAMES	W10-EU-REG	MIJ-FU-ROMING	M13 - 61.8 ORE	M14-EU/10	MIS-EU-COUNTAINS	PRINTER SO	18. 19. 18. 18. 18. 18. 18. 18. 18. 18. 18. 18	P83.51901/AW	P84 EU. 70M4 J. P85 E. P85	P86.F. (1-8)05.Q.F.	P875U-1750US	P88.14 - 1/1.5	100000000000000000000000000000000000000		MB1/00/25 #26	15 55 50 NON S	Majo Km / 16	OF CATE	9/20/WKW/11/180	STI-FU CAMAN	972-674 6772-614 63-61-74	57.43-FU. CASS/S	GTE TANKUANI	TOWERT AND THE PERSON OF THE P	Strength of Interest (ER)	Strength of Interest (project)
4 M1-US-QUESTEK										Í					ĺ						Ĺ	ĺ													
5	ER1	Al powder	Yes 3	3	2	1	3		3 3	1	3	2	3	3						2	2							1						33	109
6	ER2	Ti 6-4 Mod alloy	Yes 3	3	2	1 3	3		2 3	2	3	3	3	3						- 2						3		1						40	109
7	ER3	New Co, Ni or other alloy	Yes 3	3	3	1 1	3		1 3	1	3	2	3	3						_ 2	2					3		1						36	
8 M2-US-EXOVA																																			
9	ER1	Design allowable database	3 Ye		1	3 3	2		2 1	3	1	3	2	2			1	+	_	- 1	_	\vdash	2	_	_		1	1		_	+	_		32	1.61
10		Standard test & qualification protocols	3 Ye		1		2		3 3		2	3		3 1			1	+	\dashv	3		+	3	-	_		+	1		_	+	\dashv	_	41	141
11		Surface finish for net shape parts	2 Ye		2		2		2 3		2	3	3		+		1	+	\dashv	2		\vdash	\vdash	+	+	3	+	1	_	+	+	_	-	39	
12 13 M3-US-NIU	ER4	Use of irregular shape powders	1 Ye	s 3	1	1 2	2		2 1	3	2	2	2	3			1			3	•							1						29	
14	ER1	Calorimeter to monitor heat input	1	Yes	2	2	2		2 1	2	3	2	3	1					-		1		2				2	2						28	53
15		Acoustic monitoring of powder flow		Yes			2		3 1	_	2	$\overline{}$	2	1	+		\dashv	+	\dashv			+	2					1			+	\dashv		25	
16 M4-SA-DEDREF	LIVE			103								_																							
17	ER1	DED procedures for repair	1	3	Yes	2			3 2	3	3	2	3	2			1			3	3		3					1						32	66
18		Image processing	2 1		Yes				1 2	_	3	2	2				1		\neg	2			3					1						28	66
19	ER3	Minimising residual stresses in DMD			Yes												1						2											6	
20 M5-SA-FORMING																																			
21	ER1	Hot sheet forming tool	2	2		es			1 1			2		2 3						1	1		1					1						17	55
22	ER2	Reconfigurable tool	1	3		es			1 1			2		2 2						1	_		1					1						19	35
23	ER3	Improved scanning		3	Υ	es			2 1	1	1	2	3	2						- 2	2		1					1						19	
24 M6-SA-MEDAERO																																			
25		SLM of Ti6Al4V powder	3 3			2 Yes			3 2			3					1	\perp	_	- 2					\perp			1	2		\bot			30	99
26	ER2	Post processing of Ti6Al4V	3 3	3		2 Yes	1		3 3	2	2	3	3	2	4		1	$\perp \downarrow \downarrow$	_		2	\sqcup	1	_	1			1	2		$\downarrow \downarrow \downarrow$	\rightarrow	_	34	
27	ER3	Process chains for Ti6Al4V products	2 3	3		2 Yes	1		3 3	3	2	3	2	1			1			7	2		3					1	2	2				35	
28 M7-MX-FRISA	ED1	Characterization of our smalless with a	2 2	1	1	1	Vaa		1 4			2	2	,							,		1					1						22	
29 30		Characterization of superalloy wires Cladding and repair of forge tool	2 3	1	1	3	Yes	3	1 1		+	2	2 :	1	+		+	+	\dashv	3		+	1	-	+		+	1		+	3	\dashv	-	22 22	70
31		Adding features to forges	2 2				Yes		1 1				1 :		+		+	+	\dashv		_	+	1	-			+	1		+	++	\dashv	_	17	70
32		Superalloy components	3		-		Yes		3			2	-		+		+	+	\dashv			+	-		+		+	1		+	+	\dashv		9	
33 M8-MX-SISAMEX												_	2																						
34	ER1	Peripherals for production lines	3	2			2	Yes	1 2					1 2						:	1							1						17	4.5
25	ED2	C-builded and additional and	2 2					V					2															1		-	+ +	_		24	49







Outcomes

- AM Cluster workshop had access to 38 projects worth an estimated 100 million in R&D. Shared R&D conducted at a fraction of the cost.
- Expand knowledge networks beyond borders.
- 3 New Project clusters to be formed, next Industry 4.0. Similar activity expected.
- Global networking for your institution to elevate visibility.
- Companies involved in IMS projects often become part of supply chains
- New project: Global AM Material Properties Database

How can I get involved?

26 October

• 14.0 Workshop, Quad Cities

7-9 November

- AM Metals Cluster to hold workshop at the World Manufacturing Forum
- I 4.0 international Workshop





Platform to assist SMEs adoption of 14.0

New program under consideration

- Designed to enable SMEs to take their first steps towards Industry 4.0. SMEs in particular are often lacking the necessary resources to implement these new, technically demanding processes.
- Intent to set up Centers of Excellence
 - Learn about new I 4.0 technologies
 - Learn how to apply these technologies to their company
 - Share best practices









The World Manufacturing Forum brings together policy experts, industry leaders of large multinationals and small to mediumsized enterprises, as well as academic leaders across the globe to discuss the economic, social and technical challenges that will impact global manufacturing in the near future.

KEY FACTS







November 7-9 • The Event Center at the horno³ Museum of Science and Technology

25+ Qualified Speakers • 6 Challenging Sessions • Industrial Tours • Workshops & Exhibitions

responsible?

OVERVIEW: The fifth edition of the World Manufacturing Forum will assemble in Monterrey, Mexico on 7-9 November 2017 at the Parque Fundidora to explore the theme "*Towards a Digital Market and Connected Manufacturing Ecosystems*". Global policy experts and industry leaders from large multinationals to small-to-medium sized enterprises, and academic leaders will discuss the policy, economic, social, and technical challenges that influence global manufacturing. The sessions will explore:

Opening Session: Mexico's Manufacturing Competitiveness & Global Partners Mexican authorities will provide an overview of the influence of design, engineering and advanced manufacturing activities at the WMF host country, Mexico, as strong drivers for economic prosperity, highlighting infrastructure development, job creation, and contribution to the GDP. Such overview will include the presentation of national industrial and trade policies as well as science & technology policies.

Session 1: Industrial Policies for Digital & Interconnected Manufacturing Market. The Digital Marketplace, which forms the "digital thread", is expected to connect and drive future manufacturing supply chains. This marketplace will further drive rapid innovation, efficiency, and global collaboration. Cross-border policies and cooperation are needed to enable ecosystems of this scope and size.

Session 2: Connected Factories and Value Chains

Platforms for connected factories along a value chain ecosystem must be developed in a standardized way so that those entering or exiting a value chain may easily participate or disconnect. What are the reference architectures currently in development and how can they be implemented in create a value chain ecosystem?

Session 3: Digital Workforce & Future Manufacturing Jobs
Connected manufacturing ecosystems will drive new architectures, but will also change how we utilize our workforce. The future company workforce will

extend beyond its walls to also become interconnected as a shared resource. These employees will need to be agile, highly trained, and able to address rapid-fire challenges and changes. How do we train for such a workforce?

Session 4: Energy and Resource Efficient Manufacturing
Efficient use of resources will continue to drive manufacturing from business
and social drivers. What are the major barriers for further efficiencies in
manufacturing ecosystems? How can value chains drive these efficiencies in
a cooperative way to spur innovation, reduce costs, and be environmentally

Session 5: New Business Models & Service Engineering
The distinction between products and services has blurred as they are integrated into global manufacturing value chains. This major evolution will continue to expand and innovate thanks to powerful digital networks transforming regional businesses to globally integrated enterprises, and global enterprises to reach regional resources. What are the requirements and barriers for this new business model?

Session 6: Technology Trends for the Factory of the Future

New manufacturing technologies to enable production of innovative products, drive resource efficiencies to lower costs, and provide better communication and satisfaction with customers. What are these technologies, materials, and processes on the horizon?

Speakers are expected to present policy views supporting and defining manufacturing megatrends such as the digitalization of industry, challenges for SMEs in the global marketplace, manufacturing intelligence, social innovation as a driver for new products, services, and technologies, financial challenges that affect industrialized and emerging economies, the circular economy and zero waste, and other disruptive technologies.



IMS can...

- Help in formation of collaborative federations
- Provide expert-assisted clustering activities
- Create new platforms to assist SMEs adoption of I4.0
- World Manufacturing Forum global platform to discuss manufacturing challenges

Dan Nagy dnagy@ims.org

Thank you!