Do the results of respirable dust samples obtained from direct-on-filter X-ray diffraction, direct-on-filter Infrared and indirect Infrared (KBr pellet) methods correlate?

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# **Respirable dust and Silica**

- Dust particles < 10 µm enters the gas exchange region of the lungs (alveoli)
- Silicosis: caused by respirable crystalline silica
- Silicosis can not be stopped, but can be prevented
- International drive to eliminate Silicosis
- Occupational Exposure Limit (OEL) in South Africa
- is 0.100 mg/m<sup>3</sup>



Sampling for Silica

- Filter in a cassette and sampling pump
- Sampling over entire shift of worker (TWA exposure)
- Gravimetric weighing to determine the amount of dust
- Analysis to determine the amount silica (quartz)
- Determine exposure level in mg/m<sup>3</sup>



# Analysis methods for Silica

- Direct-on-filter (DoF) X-ray Diffraction (XRD);
- DoF Fourier-Transform Infrared (FTIR); and
- Indirect FTIR through the preparation of a

potassium bromide (KBr) pellet.

- Based on internationally recognised methods:
  - DoF XRD and FTIR: MDHS 101 (HSE UK); and
  - KBr pellet method: NIOSH 7602 (USA).



Objective

# To determine whether the silica results obtained from DoF XRD, DoF FTIR and KBr pellet methods correlate – within the South African context



- International studies were done to compare these methods but were based on the use of PVC filters;
- In South Africa mixed cellulose ester (MCE) filters are mainly used; and
- This study took into account that blank filters are not necessarily available to the testing laboratory prior to dust sampling.



# Methodology

- Filters from an international proficiency testing scheme were used as controls;
- 245 Samples from different commodities that were taken for another research project was used (gold, coal, diamond, quarries and ready-mix plants);
- Samples were analysed using all three methods;
- KBr pellets were individually prepared if the quantities of dust were sufficient (i.e. "Individual Group"); and
- Five filters were grouped and KBr pellets prepared convention (i.e. "KBr Group 1 49").



Methodology

- Calibration standards were prepared according to the methods;
- Certified reference materials were used;
- Measuring conditions were optimised according to the
- instrument parameters;
- Blank reference filters were analysed as the background for DoF FTIR;
- DoF FTIR scanning range was adopted to 820 500 cm<sup>-1</sup> to compensate for the MCE filter background; and
- Limit of detection was 0.010 mg quartz



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#### Results for entire data set





# Results for each KBr group

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## Results by commodity





## Results on reduced data set

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All results > 0.010 mg





## Results

- Scope of study was to determine correlations only
- Control filters showed an average of 8% difference
- Field samples showed significant differences
- Further work is currently underway to determine

actual differences between individual results and within each commodity



**Reasons for differences** 

Each method is affected by different factors:

- DoF XRD: dust distribution & particle size distribution;
- DoF FTIR: background of filter & particle size distribution;
- KBr pellet: physical sample loss, chemical loss of silica, grouping of filters



### Conclusions

- Strong positive correlation between the three methods for the controls filters;
- Moderate to strong positive correlation between the three methods for all the filters;
- Also strong positive correlation within commodities for gold and quarries; not for diamonds – correlation sensitive to mineral composition
- Strong positive correlation on the reduced data set



Recommendations

- Expand study to include other commodities as well;
- Determine the actual differences for the three methods; and
- Determine which factors are the cause of these

differences within the South African environment.



**Current research** 

- Determine the effect of the sampler performance on XRD response;
- Sampler performance determines particle size distribution of dust collected; and
- Sampler determines how the dust is distributed on the filter (analysis area of XRD vs FTIR).



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# Questions?

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