

Generation and application of high power Flattened Gaussian Beams

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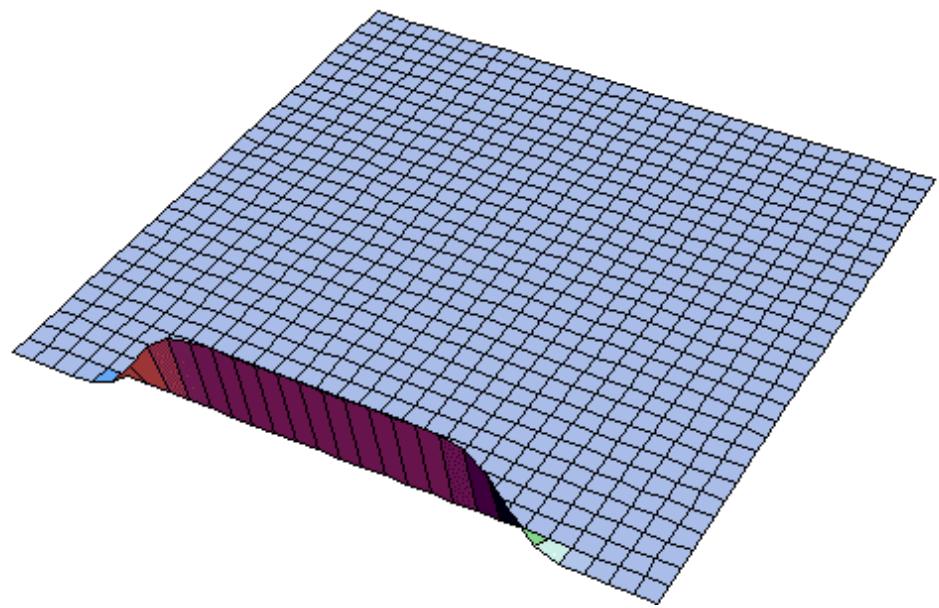
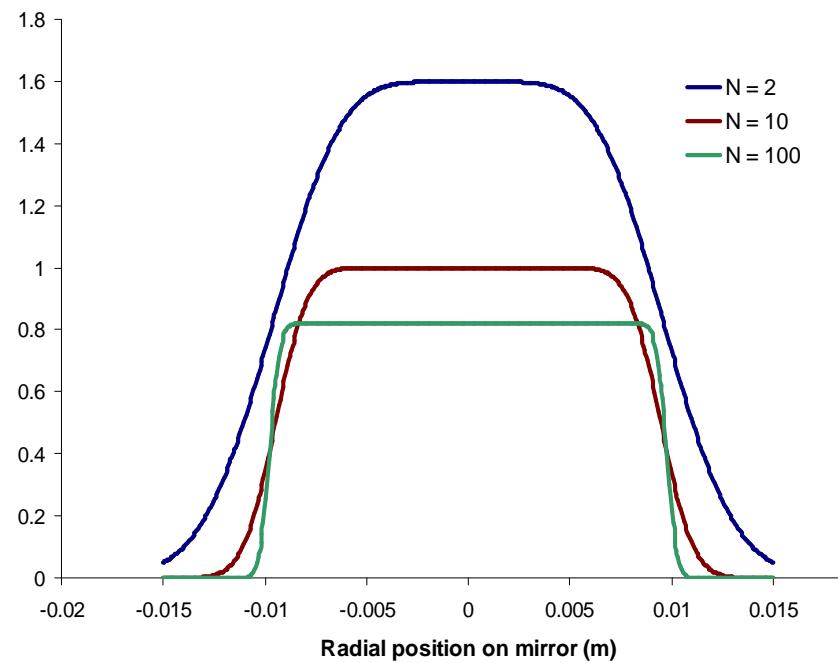
6-10 July 2009



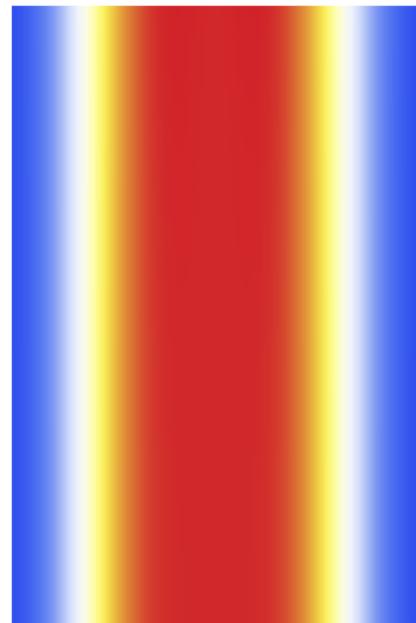
Flattened Gaussian Beams (FGBs) change shape as they propagation

$$U(r, z) = U_0 \exp\left(-i(\Phi(p, z, w_0) - kz - kr^2 / 2R(p, z, w_0)) - (r/w(p, z, w_0))^2\right)$$
$$\times \sum_{n=0}^p C_n(p) L_n(2(r/w)^2) \exp(-2in\Phi(p, z, w_0))$$

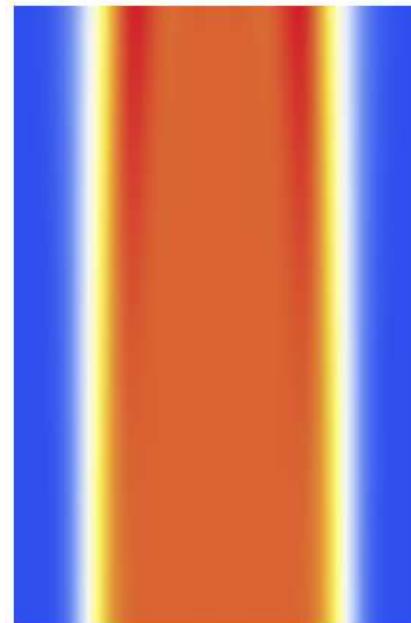
$$C_n(p) = (-1)^n \sum_{m=n}^p \binom{m}{n} \frac{1}{2^m}$$



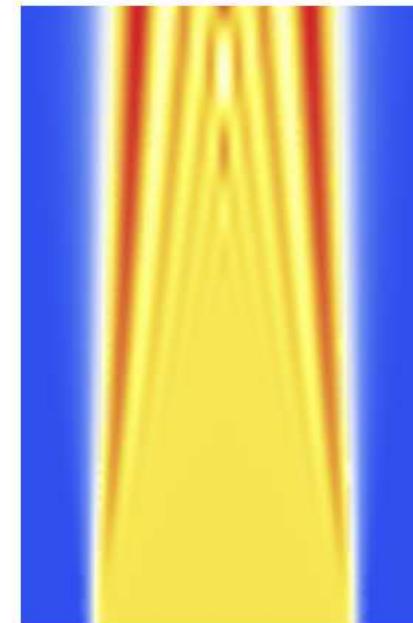
The Rayleigh range is inversely proportional to the order of the beam



$N = 2$

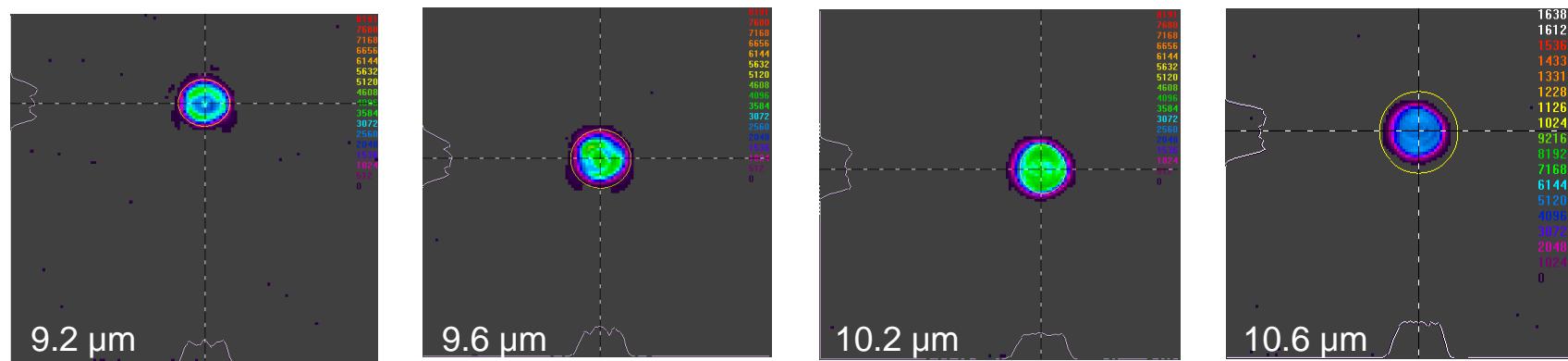
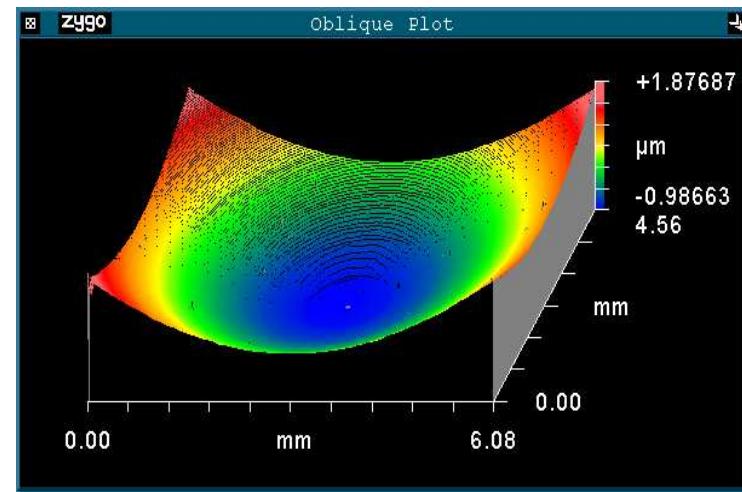
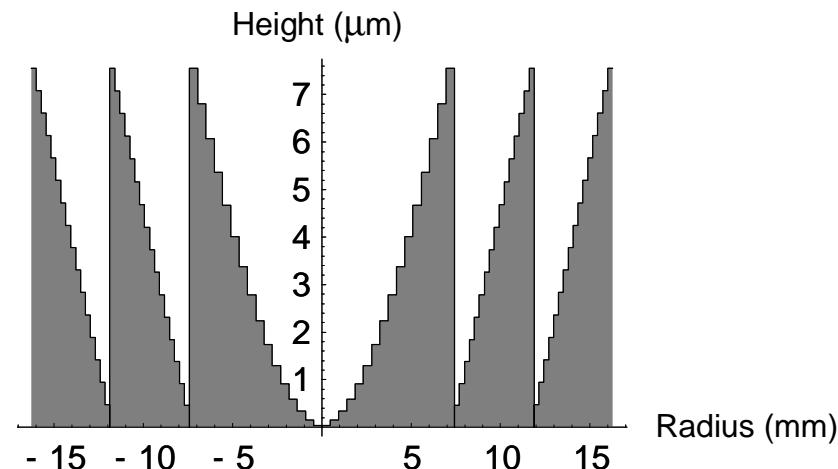


$N = 10$

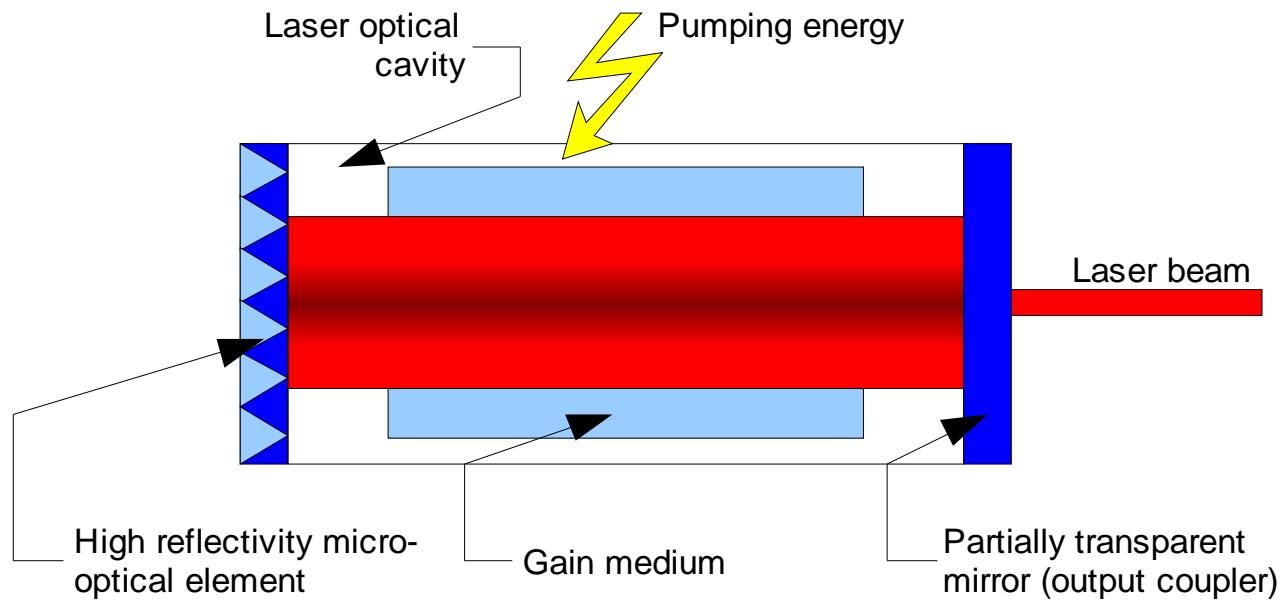


$N = 100$

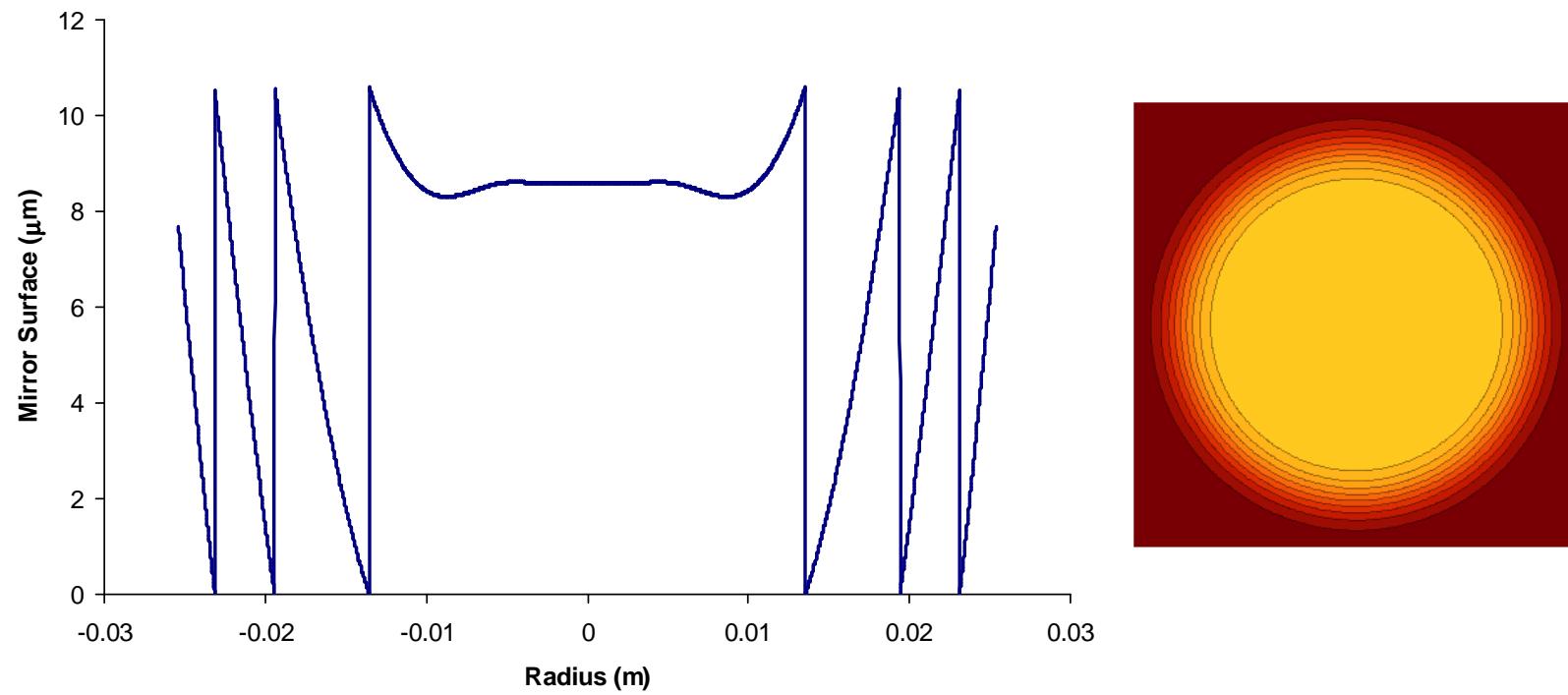
Using a transmission DOE one can convert a Gaussian to flat-top intensity profile



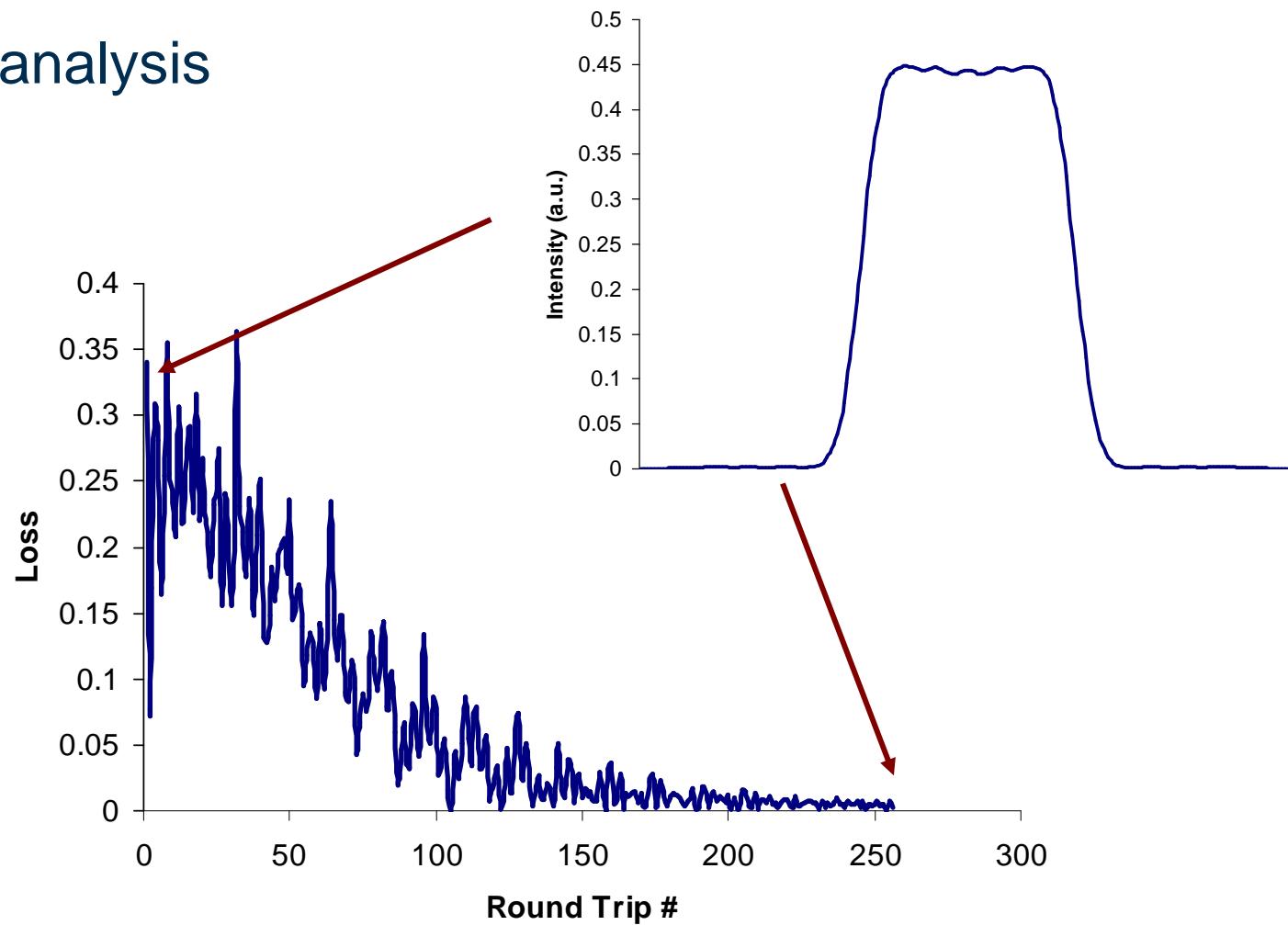
Modes may be selected by phase inside the optical resonator



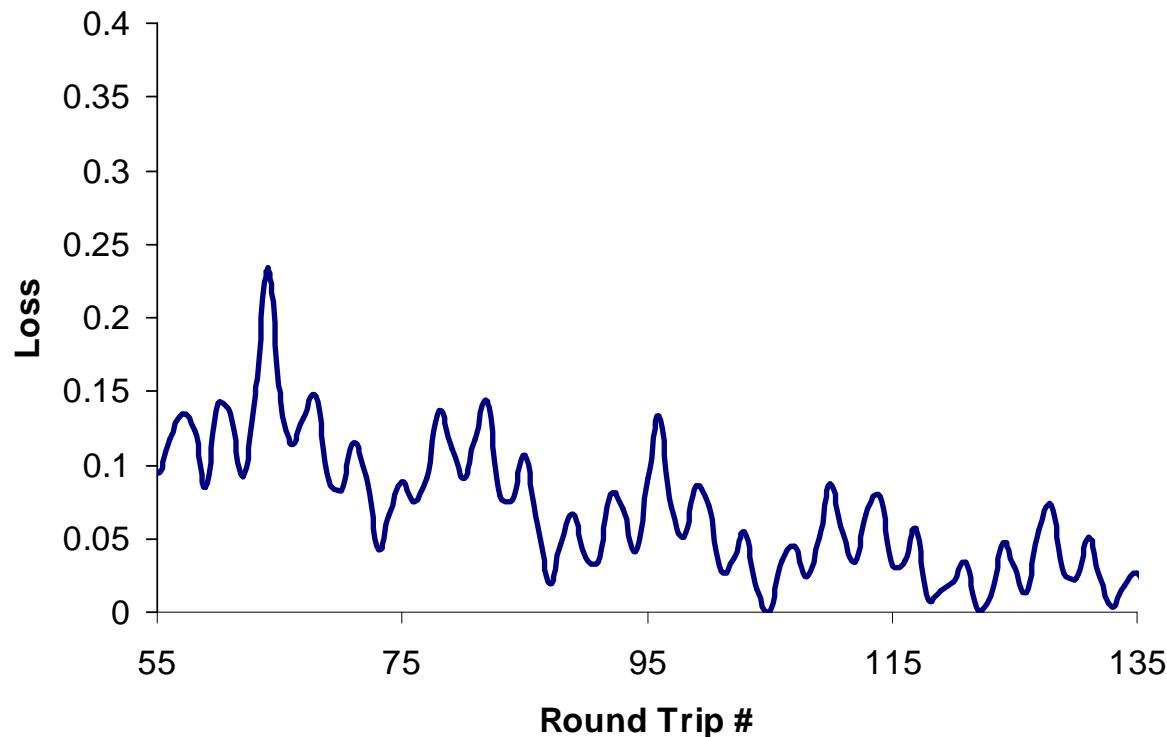
Design of a mirror to produce an $N = 10$ FGB



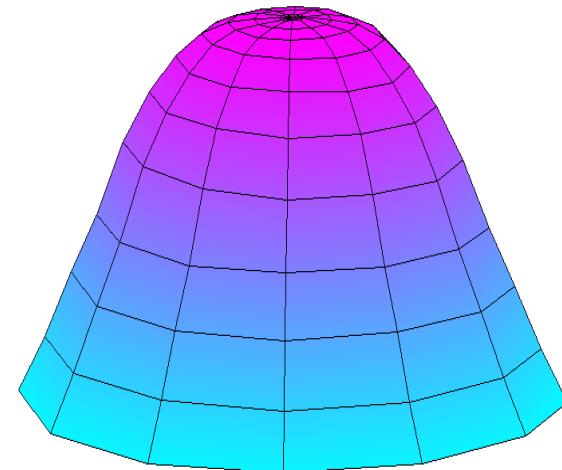
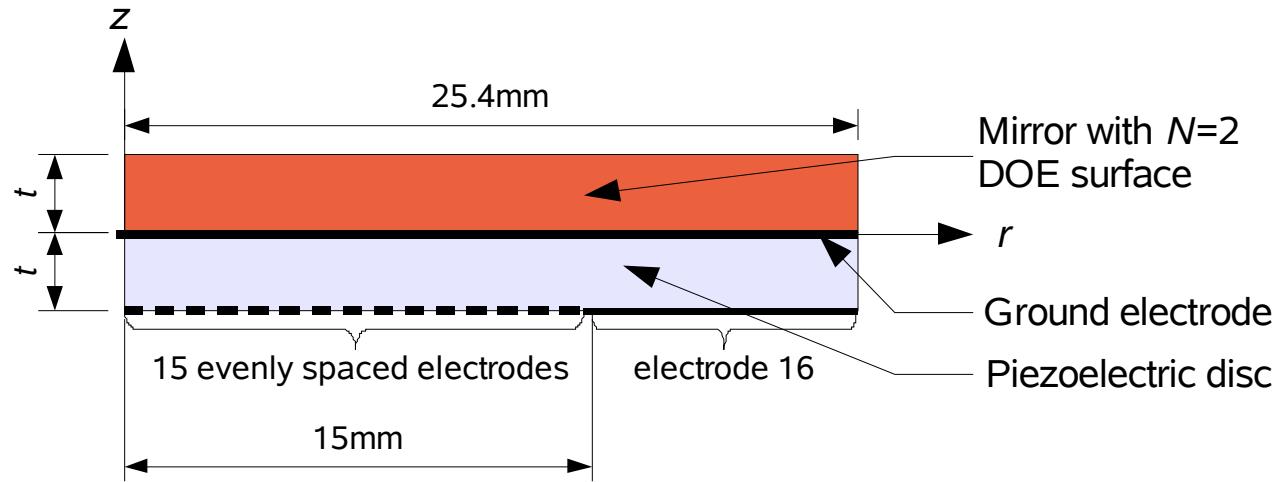
Fox–Li analysis



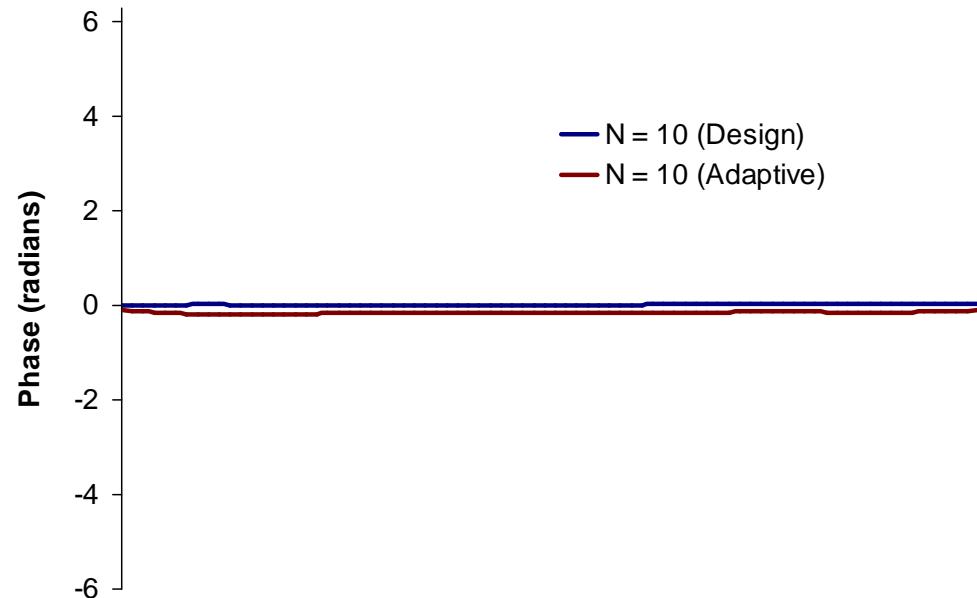
The mode competition is revealed in the loss convergence per round trip



Piezoelectric unimorph mirror



Combination of a DOE and adaptive mirror allows in-situ mode selection



Industrial application

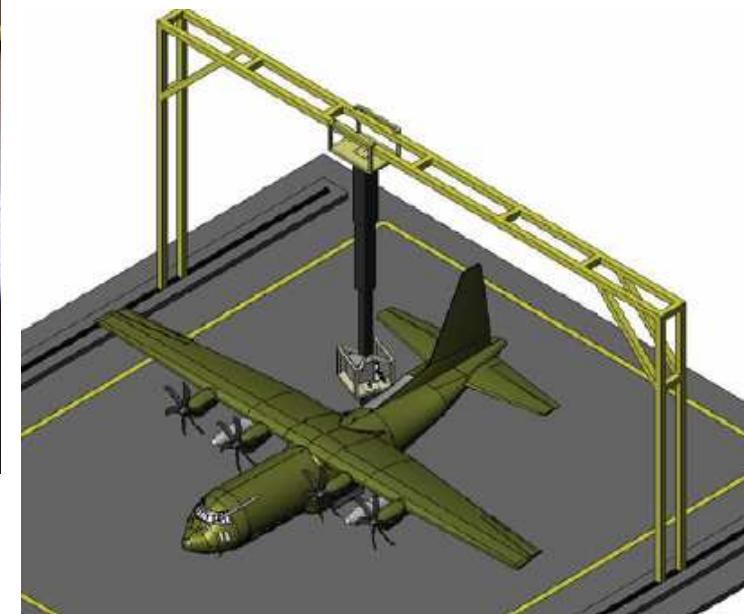


Laser based paint stripping

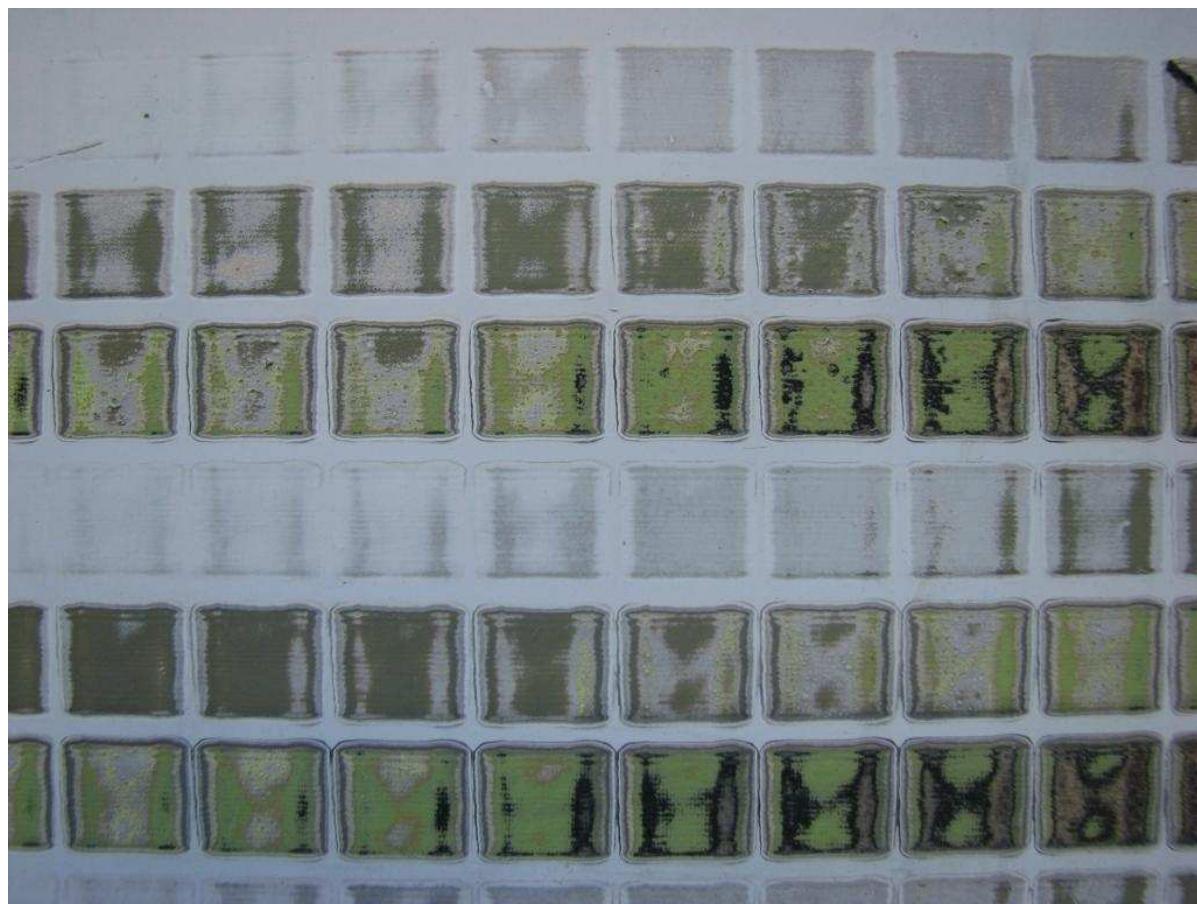
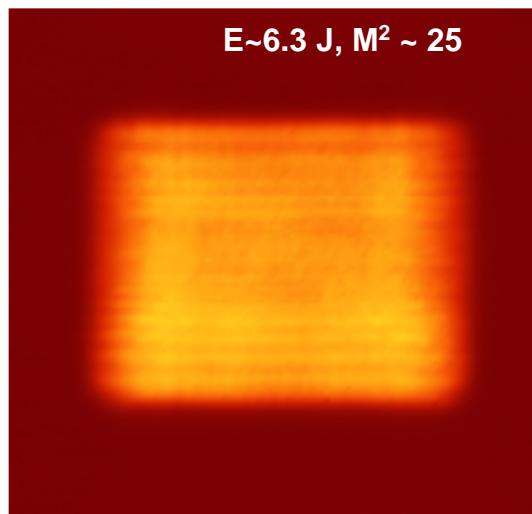
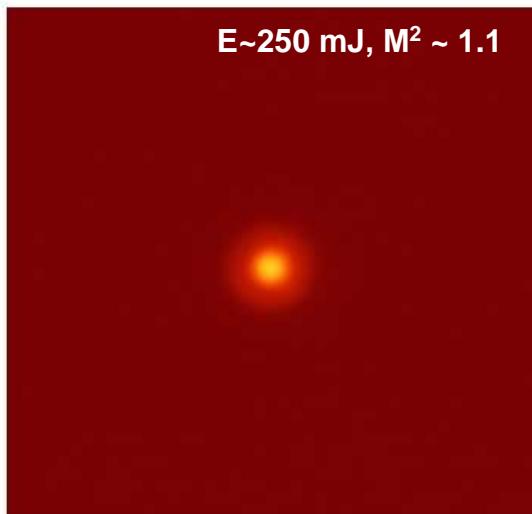


[movie](#)

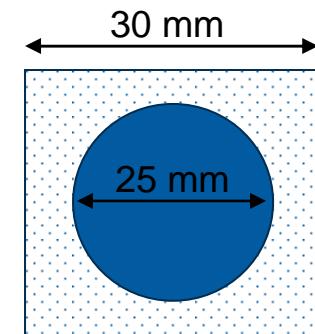
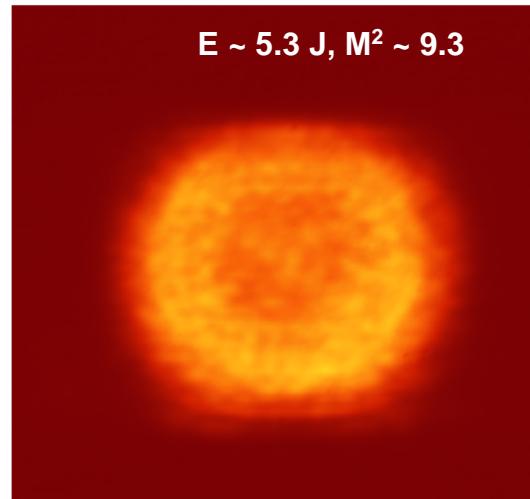
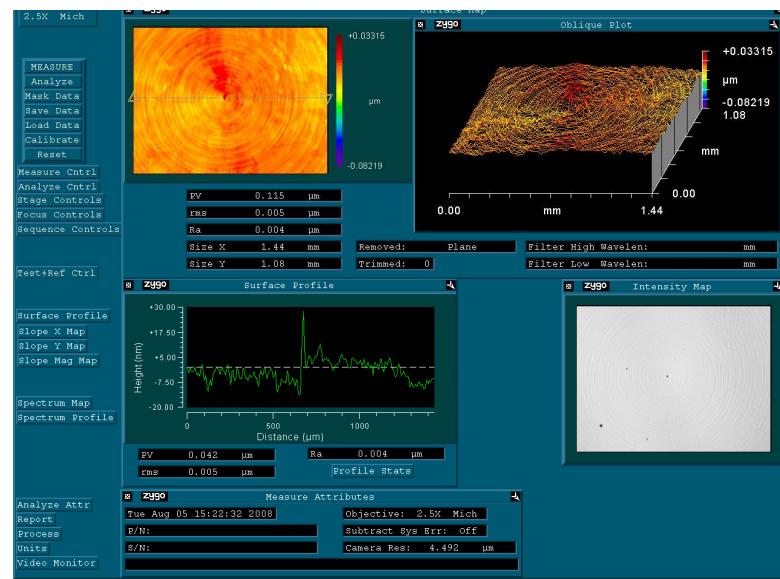
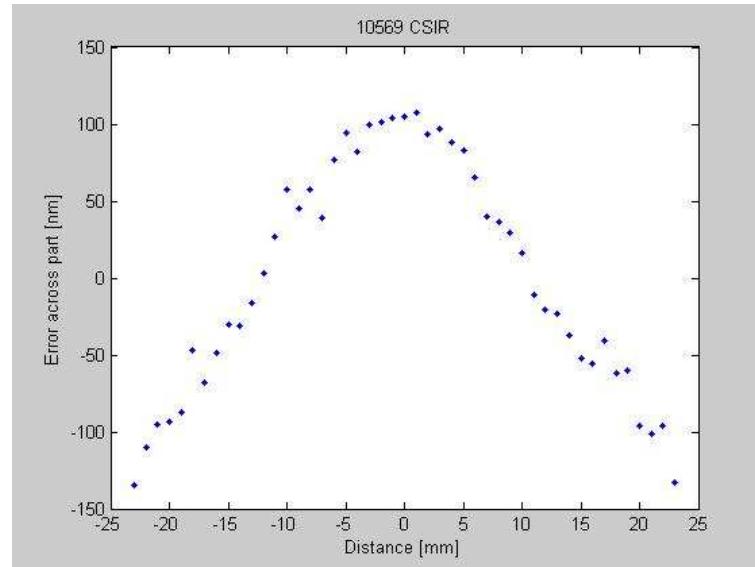
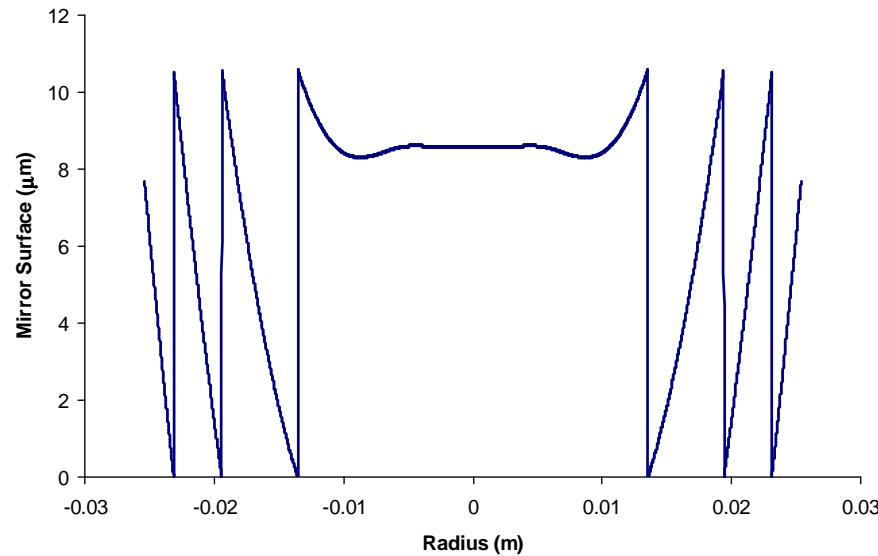
TEA CO ₂ laser	
Pulse energy	5 J
Repetition rate	300 Hz
Average power	1.5 kW



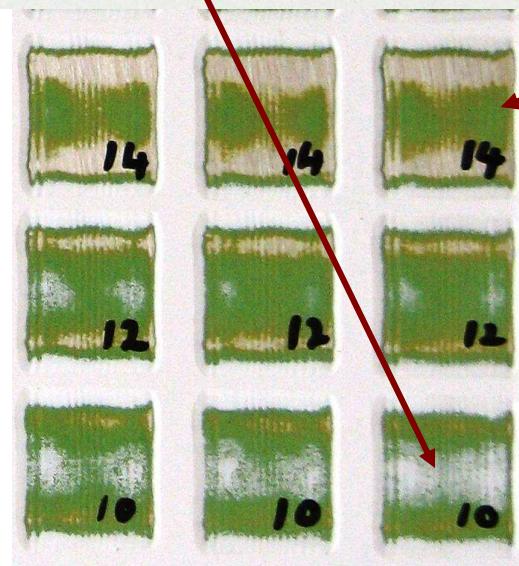
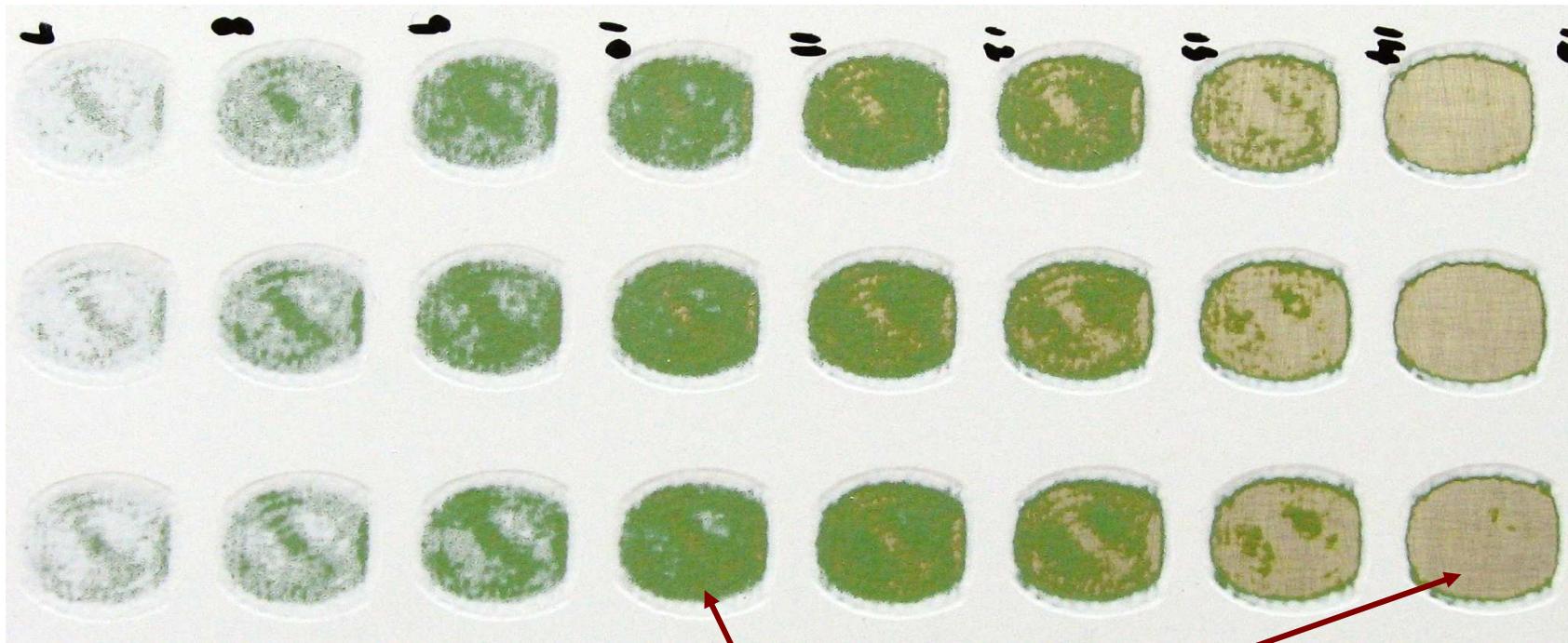
Single mode or multimode?



Design and fabrication of an intra-cavity DOE



Paint stripping improvement



Thank You





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