

Materialwissenschaft und Werkstofftechnik

Investigation and optimization of heat treatment process on tensile behaviour of Ti6Al4V alloy

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Abstract

This article examines the microstructure and tensile strength of annealed Ti6Al4V alloy at different temperatures and times. Taguchi based L9 (3²) design was used for the experimental design matrix and optimization of the tensile strength of heat treated samples. The optimum parameter combination was at the temperature of 950 °C and soaking time of 1 hour. ANOVA results show that temperature is the most influencing parameter and a regression equation of degree two was developed to predict tensile strength. Results of the microstructure show lamellar structure development within the samples heat-treated at 1000 °C.